α

The sucrose-BSA data in Figure 2 fall between the data of others (2, 3) for urea and potassium chloride in BSA solutions. Since urea and KCI are both known definitely to bind to BSA, it could appear that sucrose binding to BSA might be the cause of the effect seen in Figure 2. However, it has been reported by Giles and McKay (7) that disaccharides could not bind with proteins. However, sucrose and BSA were studied (7) for binding along with several other sugars and proteins, but sucrose was never actually tested with BSA. Sucrose was tested with casein. Some other disaccharides were tested with BSA, but sucrose was not. In a diffusion experiment, Colton et al. (1) found a binding coefficient  $k_{\rm P}$  of 0.131 for sucrose in 4% BSA solution with 4.2% other proteins present. However, the diffusion equation that Colton et al. used to calculate  $k_{\rm P}$  is very sensitive to errors in diffusivity (1, 2). Their reported binding coefficient could possibly occur because of errors in the diffusivity measurements, or the presence of 4.2% of other proteins could possibly cause the binding. In view of this limited and seemingly contradictory evidence of possible binding, a sucrose-BSA binding study should probably be performed in the future.

## Glossary

- A diffusing solute
- в solvent
- concentration of A in lower chamber of diaphragm С cell at time t, g-mol/m<sup>3</sup> of solution
- concentration of A in upper chamber at time t, gc' mol/m<sup>3</sup> of solution
- concentration of A at time t = 0, g-mol/m<sup>3</sup> of solu $c_0, c_0'$ tion
- $D_{AB}$ diffusivity of A in solution with no protein present, m<sup>2</sup>/s
- DAP diffusivity of A in protein solution, m<sup>2</sup>/s
- diffusivity of protein-solute complex in solution (as-DPB sumed that of the protein), m<sup>2</sup>/s
- $D_{P}$ diffusivity of A in protein solution inside pore, m<sup>2</sup>/s

- D<sub>0</sub> free diffusivity of A in protein solution outside pore, m²/s
- protein binding coefficient (concentration dependent), k, [(g of bound solute)/(mL of solution)]/[(g of free solute)/(mL of protein-free solution)]

t time, s

- diffusivity reduction shape factor for protein (1.5 for sphere, 1.615 for BSA)
- β cell constant, m-2
- λ inverse pore size ratio, solute size/pore size
- τ tortuosity, effective pore length/diaphragm thickness
- φp volume fraction of proteins in protein solution

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# Vapor-Liquid Equilibria of the Formic Acid-Dimethylformamide System

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Vapor-liquid equilibria have been measured for the system formic acid-dimethylformamide at 200, 300, 400, 600, and 760 mmHg. The system presents associations in the vapor phase which have to be taken into account for a thermodynamically consistent reduction of the data. The nonideal behavior is assumed for the vapor mixture of true chemical species.

Deviations from ideal behavior in the vapor phase of systems containing components which can form intermolecular hydrogen bonds are frequently interpreted in terms of associations between like or unlike molecules (1-12). The chemical theory of vapor imperfections, in contrast to the physical theory, has been widely used in many recent works to fit vapor-liquid

equilibrium data at low or moderate pressure. The calculation of activity coefficients from x-y data, ignoring the presence of the true species in the vapor phase, can lead to values without thermodynamic meaning, i.e., inconsistent with the Gibbs-Duhem equation. In a simplified form, the chemical theory of vapor-phase nonideality assumes ideal behavior of the mixture of "true" species (monomer, dimer, etc.), whose concentrations can be evaluated by the chemical equilibrium constants of association reactions. More sophisticated formulations, however, take into account physical interactions of species present in the vapor phase (5). In the present paper the nonideal approach of Nothnagel et al. (5) is applied to the correlation of the vapor-liquid isobaric equilibria of the formic acid (FA)-dimethylformamide (DMF) system.

Very few data of vapor-liquid equilibrium are available in the literature for the system examined. Ruhoff and Reid (13) observed a homogeneous azeotrope at 153.2 °C and atmospheric pressure with 97.4 wt % DMF. Du Pont observations (14) indicate the azeotrope position at 67 wt % DMF and a

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| Table I. | Refractive | Index of | pure | Compound | ls |
|----------|------------|----------|------|----------|----|
|----------|------------|----------|------|----------|----|

| compd                            | t, °C    | $n_{\mathbf{D}}$ measured          | n <sub>D</sub> lit. |
|----------------------------------|----------|------------------------------------|---------------------|
| formic acid<br>dimethylformamide | 20<br>25 | 1.3714 ± 0.0005<br>1.4271 ± 0.0005 | 1.3714<br>1.4269    |
| Table II. Vapor-Liquid           | Equilibr | ium Data at 200 mn                 | nHg                 |

| t, °C | $\boldsymbol{x}_{1}$ | <i>Y</i> <sub>1</sub> | $\boldsymbol{\gamma}_1$ | $\gamma_2$ |  |
|-------|----------------------|-----------------------|-------------------------|------------|--|
| 111.2 | 0.059                | 0.013                 | 0.0839                  | 0.9882     |  |
| 113.2 | 0.149                | 0.040                 | 0.0939                  | 0.9923     |  |
| 117.7 | 0.250                | 0.143                 | 0.1650                  | 0.8678     |  |
| 119.3 | 0.310                | 0.231                 | 0.1988                  | 0.8083     |  |
| 119.6 | 0.335                | 0.276                 | 0.2151                  | 0.7853     |  |
| 120.1 | 0.342                | 0.283                 | 0.2125                  | 0.7737     |  |
| 120.4 | 0.361                | 0.323                 | 0.2255                  | 0.7482     |  |
| 120.6 | 0.427                | 0.480                 | 0.2728                  | 0.6504     |  |
| 118.8 | 0.469                | 0.609                 | 0.3245                  | 0.5744     |  |
| 117.0 | 0.500                | 0.695                 | 0.3608                  | 0.5168     |  |
| 115.0 | 0.529                | 0.763                 | 0.3922                  | 0.4667     |  |
| 108.2 | 0.591                | 0.873                 | 0.4757                  | 0.3881     |  |
| 106.3 | 0.603                | 0.895                 | 0.5013                  | 0.3603     |  |
| 103.1 | 0.630                | 0.924                 | 0.5368                  | 0.3240     |  |
| 93.1  | 0.701                | 0.979                 | 0.6554                  | 0.1787     |  |
| 88.2  | 0.736                | 0.983                 | 0.7063                  | 0.2081     |  |
| 85.5  | 0.757                | 0.993                 | 0.7402                  | 0.1071     |  |
| 80.8  | 0.791                | 0.996                 | 0.7945                  | 0.0908     |  |
| 77.8  | 0.816                | 0.997                 | 0.8278                  | 0.0758     |  |
| 76.7  | 0.827                | 0.999                 | 0.8394                  | 0.0342     |  |
| 71.5  | 0.871                | 0.999                 | 0.8992                  | 0.0611     |  |
| 67.1  | 0.918                | 0.999                 | 0.9439                  | 0.1238     |  |

bolling point of 85 °C for a pressure of 50 mmHg. Mattese and Valentini (15) studied the entire vapor-liquid equilibrium at 100 mmHg and determined the boiling point of the azectrope at 200 mmHg. Heats of mixing at 25 °C are reported by Carli and Di Cave (16).

Our study concerns the measurement of equilibria at 200, 300, 400, 600, and 760 mmHg and the correlation of data by a chemical theory.

## **Experimental Section**

The products used in the experiments were analytical-grade reagents purchased from Carlo Erba. No further purification was carried out since a 99% minimum purity was guaranteed for FA and 99.5% for DMF. A comparison between measured values of refractive index and literature data (*17*) is reported in Table I.

The experimental runs were carried out in a vapor recirculation still already used in other works. Details of the apparatus are reported elsewhere (18).

A vacuum was maintained by a water-jet pump connected to the vapor condenser and was controlled by a Cartesian manostat which made possible the regulation of total pressure within 1 mmHg. A Hg thermometer was used to read equilibrium temperatures with an accuracy of  $\pm 0.1$  °C. Samples of vapor and liquid phases were withdrawn when no noticeable changes were observed in the temperature. The analysis of samples was made at 25 °C with a Bausch and Lomb Abbe-3L precision refractometer which allowed direct readings of refractive indexes to four significant figures. The accuracy of mole fraction data was estimated to  $\pm 0.001$ . Each run was repeated several times with good reproducibility.

# **Results and Discussion**

Isobaric equilibria results are reported in Tables II–VI. At each pressure a maximum boiling azeotrope can be observed. Its position moves toward the more volatile component as the pressure decreases, but it is difficult to evaluate accurately its composition because of the flatness of the equilibrium curve.

Equilibrium data can be used to determine activity coefficients in the liquid phase. A rough calculation assuming ideal behavior

Table III. Vapor-Liquid Equilibrium Data at 300 mmHg

|       |                       | •                     | -               |            |  |
|-------|-----------------------|-----------------------|-----------------|------------|--|
| t, °C | <i>x</i> <sub>1</sub> | <i>y</i> <sub>1</sub> | $\gamma_1$      | $\gamma_2$ |  |
| 124.0 | 0.077                 | 0.030                 | 0.1442          | 0.9668     |  |
| 128.5 | 0.212                 | 0.115                 | 0.1685          | 0.9022     |  |
| 129.5 | 0.240                 | 0.142                 | 0.1768          | 0.8812     |  |
| 130.0 | 0.258                 | 0.171                 | 0.1933          | 0.8606     |  |
| 130.7 | 0.275                 | 0.195                 | 0.2012          | 0.8389     |  |
| 131.2 | 0.299                 | 0.228                 | 0.2114          | 0.8218     |  |
| 131.8 | 0.326                 | 0.273                 | 0.2257          | 0.7938     |  |
| 132.0 | 0.347                 | 0.302                 | 0.2316          | 0.7842     |  |
| 132.3 | 0.395                 | 0.411                 | 0.2685          | 0.7168     |  |
| 131.9 | 0.426                 | 0.487                 | 0.2942          | 0.6733     |  |
| 130.8 | 0.459                 | 0.570                 | 0.3247          | 0.6281     |  |
| 129.0 | 0.490                 | 0.665                 | 0.3672          | 0.5600     |  |
| 125.5 | 0.534                 | 0.778                 | 0.4257          | 0.4687     |  |
| 123.2 | 0.560                 | 0.818                 | 0.4505          | 0.4458     |  |
| 116.6 | 0.620                 | 0.902                 | 0.5251          | 0.3640     |  |
| 112.5 | 0.652                 | 0.933                 | 0.5696          | 0.3227     |  |
| 103.0 | 0.715                 | 0.972                 | 0.6774          | 0.2492     |  |
| 93.0  | 0.785                 | 0.992                 | 0.7929          | 0.1502     |  |
| 87.7  | 0.826                 | 0. <b>996</b>         | 0.8525          | 0.1201     |  |
| 82.7  | 0.870                 | 0. <b>998</b>         | 0.9064          | 0.1032     |  |
| 79.1  | 0. <b>9</b> 08        | 0.999                 | 0. <b>94</b> 10 | 0.0884     |  |

Table IV. Vapor-Liquid Equilibrium Data at 400 mmHg

|              |                       |               |                         |                | _ |
|--------------|-----------------------|---------------|-------------------------|----------------|---|
| t, °C        | <i>x</i> <sub>1</sub> | У 1           | $\boldsymbol{\gamma}_1$ | $\gamma_2$     |   |
| 131.8        | 0.044                 | 0.012         | 0.1068                  | 0.9945         |   |
| 133.5        | 0.095                 | 0.034         | 0.1317                  | 0. <b>9777</b> |   |
| 135.0        | 0.135                 | 0.056         | 0.1446                  | 0.9578         |   |
| 136.8        | 0.190                 | 0.097         | 0.1662                  | 0.9308         |   |
| 137.6        | 0.218                 | 0.124         | 0.1792                  | 0.9155         |   |
| 138.3        | 0.240                 | 0.147         | 0.1879                  | 0.9004         |   |
| 139.2        | 0.268                 | 0.185         | 0.2042                  | 0.8730         |   |
| 139.5        | 0.272                 | 0.195         | 0.2098                  | 0.8604         |   |
| 139.7        | 0.291                 | 0.222         | 0.2204                  | 0.8508         |   |
| 140.5        | 0.331                 | 0.286         | 0.2406                  | 0.8136         |   |
| 141.0        | 0.367                 | 0.355         | 0.2620                  | 0.7714         |   |
| 140.6        | 0.397                 | 0.431         | 0.2928                  | 0.7291         |   |
| 139.5        | 0.439                 | 0.534         | 0.3317                  | 0.6725         |   |
| 136.6        | 0.501                 | 0.692         | 0.3966                  | 0.5614         |   |
| 135.5        | 0.510                 | 0.717         | 0.4135                  | 0.5465         |   |
| 130.7        | 0.565                 | 0.824         | 0.4770                  | 0.4593         |   |
| 123.2        | 0.630                 | 0.907         | 0.5593                  | 0.3805         |   |
| 116.7        | 0.676                 | 0.952         | 0.6351                  | 0.2915         |   |
| 107.1        | 0.743                 | 0.989         | 0.7458                  | 0.1265         |   |
| 98.1         | 0.807                 | 0. <b>998</b> | 0.8453                  | 0.0457         |   |
| <b>9</b> 0.0 | 0.877                 | 0. <b>999</b> | 0.9273                  | 0.0526         |   |
| 85.1         | 0.930                 | 0.999         | 0. <b>9</b> 704         | 0.1172         |   |

of the gas phase leads to values of activity coefficients which are thermodynamically inconsistent. Therefore deviations from ideality, due to vapor-phase associations, must be taken into account, even if the pressure is low.

Self-associations of FA and DMF to form dimers are assumed. Furthermore, complexing of the type FA-DMF between unlike molecules is allowed.

In the literature (19), values are given for the dimerization constant of FA over the temperature range 50-150 °C. The data are summarized by the equation

$$\log K = -10.743 + 3083/T$$

for pressures in mmHg and T in Kelvin.

No experimental information has been found for the dimerization of DMF and the cross-association of DMF with FA. Therefore the equilibrium constants have been calculated by Nothnagel's equations (5) as shown in the Appendix. The adopted values of the parameters required by the method are reported in Table VII. The excluded volumes *b* have been obtained from atomic radii and bond distances as discussed by Bondi (20). The empirical parameters *d* have been determined from the values of Nothnagel (5), by arbitrarily choosing the value of a homomorphous molecule for DMF and extrapolating the values of acetic, propionic, and butanoic acids for FA. The

Table V. Vapor-Liquid Equilibrium Data at 600 mmHg

| t, °C          | $x_1$         | <i>Y</i> 1    | $\gamma_1$     | $\gamma_2$ |
|----------------|---------------|---------------|----------------|------------|
| 145.8          | 0.045         | 0.014         | 0.1216         | 0.9995     |
| 146.4          | 0.072         | 0.034         | 0.1799         | 0.9922     |
| 146.8          | 0.075         | 0.035         | 0.1758         | 0.9840     |
| 147.3          | 0.0 <b>89</b> | 0.035         | 0.1461         | 0.9862     |
| 148.1          | 0.110         | 0.046         | 0.1513         | 0.9777     |
| 148.2          | 0.127         | 0.055         | 0.1557         | 0.9849     |
| 149.6          | 0.157         | 0.082         | 0.1791         | 0.9564     |
| 150.5          | 0.220         | 0.142         | 0.2119         | 0.9465     |
| 151.2          | 0.240         | 0.177         | 0.2353         | 0.9171     |
| 151.5          | 0.275         | 0.215         | 0.2450         | 0.9123     |
| 152.5          | 0.305         | 0.269         | 0.2661         | 0.8677     |
| 152.4          | 0.306         | 0.275         | 0.2715         | 0.8644     |
| 152.0          | 0.327         | 0.311         | 0.2878         | 0.8587     |
| 151.6          | 0.360         | 0.389         | 0.3250         | 0.8159     |
| 151.3          | 0.367         | 0.397         | 0.3271         | 0.8213     |
| 150.9          | 0.375         | 0.430         | 0.3480         | 0.7979     |
| 150.7          | 0.402         | 0.508         | 0.3805         | 0.7317     |
| 149.2          | 0.418         | 0.538         | 0.3994         | 0.7385     |
| 148.5          | 0.426         | 0.560         | 0.4133         | 0.7296     |
| 148.6          | 0.439         | 0.594         | 0.4225         | 0.6911     |
| 146.0          | 0.482         | 0.695         | 0.4723         | 0.6174     |
| 145.2          | 0.508         | 0.740         | 0.4839         | 0.5730     |
| 142.7          | 0.532         | 0.781         | 0.5141         | 0.5520     |
| 141.0          | 0.557         | 0.828         | 0.5390         | 0.4887     |
| 138.5          | 0.576         | 0.862         | 0.5726         | 0.4475     |
| 134.0          | 0.629         | 0.922         | 0.6180         | 0.3418     |
| 133.0          | 0.630         | 0.917         | 0.6274         | 0.3763     |
| 129.6          | 0.668         | 0.943         | 0.6550         | 0.3270     |
| 125.0          | 0.702         | 0.967         | 0.7060         | 0.2511     |
| 124.5          | 0.707         | 0.964         | 0.7065         | 0.2834     |
| 1 <b>19</b> .0 | 0.748         | 0.985         | 0.7676         | 0.1705     |
| 116.7          | 0.763         | 0. <b>984</b> | 0.7 <b>894</b> | 0.2112     |
| 116.6          | 0.767         | 0.983         | 0.7861         | 0.2290     |
| 10 <b>9</b> .0 | 0.832         | 0.996         | 0.8601         | 0.1277     |
| 105.2          | 0.865         | 0.997         | 0.8967         | 0.1120     |
| 104.6          | 0.872         | 0.998         | 0.9014         | 0.0808     |
| 103.0          | 0.883         | 0.998         | 0.9198         | 0.0949     |
| <b>99</b> .0   | 0.925         | 0.999         | 0.9534         | 0.0887     |
| 98.4           | 0 927         | 0 000         | 0.9630         | 0.0932     |

Table VI. Vapor-Liquid Equilibrium Data at 760 mmHg

| t, °C | <i>x</i> <sub>1</sub> | <i>y</i> <sub>1</sub> | $\gamma_1$ | $\gamma_2$ |
|-------|-----------------------|-----------------------|------------|------------|
| 155.0 | 0.047                 | 0.017                 | 0.1395     | 0.9940     |
| 155.9 | 0.078                 | 0.030                 | 0.1441     | 0.9919     |
| 156.4 | 0.102                 | 0.042                 | 0.1515     | 0.9938     |
| 156.7 | 0.105                 | 0.051                 | 0.1767     | 0.9801     |
| 157.4 | 0.141                 | 0.067                 | 0.1689     | 0.9881     |
| 158.1 | 0.158                 | 0.088                 | 0.1931     | 0.9694     |
| 158.2 | 0.179                 | 0.107                 | 0.2054     | 0.9718     |
| 159.4 | 0.222                 | 0.153                 | 0.2268     | 0.9470     |
| 159.0 | 0.235                 | 0.167                 | 0.2352     | 0.9571     |
| 159.5 | 0.269                 | 0.222                 | 0.2659     | 0.9275     |
| 159.3 | 0.298                 | 0.275                 | 0.2950     | 0.9082     |
| 158.5 | 0.346                 | 0.376                 | 0.3465     | 0.8643     |
| 157.3 | 0.385                 | 0.470                 | 0.3934     | 0.8142     |
| 157.5 | 0.394                 | 0.492                 | 0.3993     | 0.7905     |
| 155.4 | 0.439                 | 0.602                 | 0.4525     | 0.7191     |
| 155.7 | 0.442                 | 0.617                 | 0.4567     | 0.6922     |
| 153.5 | 0.470                 | 0.684                 | 0.4961     | 0.6462     |
| 153.6 | 0.483                 | 0.694                 | 0.4882     | 0.6411     |
| 149.4 | 0.530                 | 0.7 <b>89</b>         | 0.5497     | 0.5592     |
| 148.1 | 0.558                 | 0.824                 | 0.5594     | 0.5200     |
| 141.5 | 0.627                 | 0.910                 | 0.6306     | 0.3957     |
| 140.9 | 0.629                 | 0.916                 | 0.6408     | 0.3792     |
| 139.2 | 0.658                 | 0.924                 | 0.6405     | 0.3941     |
| 136.9 | 0.669                 | 0.944                 | 0.6754     | 0.3260     |
| 134.3 | 0.694                 | 0.952                 | 0.6935     | 0.3307     |
| 132.8 | 0.706                 | 0.963                 | 0.7115     | 0.2806     |
| 125.6 | 0.755                 | 0.981                 | 0.7872     | 0.2249     |
| 125.3 | 0.765                 | 0.982                 | 0.7825     | 0.2247     |
| 122.4 | 0.788                 | 0.989                 | 0.8120     | 0.1701     |
| 117.9 | 0.822                 | 0.992                 | 0.835/     | 0.1751     |
| 110.2 | 0.600                 | 0.996                 | 0.8933     | 0.1321     |
| 110.5 | 0.093                 | 0.998                 | 0.9229     | 0.0987     |
| 100.5 | 0.92/                 | 0.999                 | 0.9394     | 0.0853     |

Table VII. Pure Fluid Parameters

|   | formic acid           | dimethyl-<br>for <b>m</b> amide |
|---|-----------------------|---------------------------------|
| b, cm <sup>3</sup> /mol                                     | 88.36                 | 187.16                          |
| đ   | 2.08                  | 0.41                            |
| р   | 0.75                  | 0.15                            |
| $T_{c}, K$  | 579.0                 | 654.2                           |
| v, cm <sup>3</sup> /mol                                     | 49.50                 | 13.19                           |
| v', cm <sup>3</sup> /(mol K)                                | -0.09                 | 0.02                            |
| $v^{\prime\prime}$ , cm <sup>3</sup> /(mol K <sup>2</sup> ) | $1.73 \times 10^{-4}$ |                                 |
| A   | 7.3779                | 6.0480                          |
| В   | 1563.28               | 900.62                          |
| С,  | 247.06                | 130.86                          |
| $\log P_{\rm s} = A - B/(t+C)$                              |                       |                                 |

polarity factor p of FA has been assumed to have the same value as acetic, propionic, and butanoic acids (p = 0.75), whereas for DMF a value of 0.15 has been arbitrarily chosen.

From chemical equilibrium constants,  $K_1$ ,  $K_2$ , and  $K_{1,2}$ , and material balances, it is possible to calculate the mole fractions of the "true" species for each composition of the binary mixture as well as the "true" mole fractions of monomers and dimers for pure components at each temperature. From these data we can evaluate the fugacity coefficients of FA and DMF in the mixture and the values for pure components at saturation conditions. The procedure and the pertinent equations are reported in the Appendix. Activity coefficients then can be obtained by the classical vapor-liquid equilibrium conditions:

 $\varphi_1 y_1 P = x_1 P_{\mathbf{s},1} \varphi_{\mathbf{s},1} \nu_{\mathbf{L},1} \gamma_1$  $\varphi_2 y_2 P = x_2 P_{\mathbf{s},2} \varphi_{\mathbf{s},2} \nu_{\mathbf{L},2} \gamma_2$ 

where  $\nu_{\rm L}$  takes into account the Poynting effect and  $\varphi$  and  $\varphi_{\rm s}$  are the fugacity coefficients in the binary mixture and for pure components at saturation conditions, respectively. Liquid volumes required to calculate the Poynting effect at each temperature have been expressed by the following equation:

$$v_{\rm L} = v + v'T + v''T'$$

The values of v, v', and v'' for each component have been obtained by fitting experimental data of  $v_{\rm L}$  and are reported in Table VII.

It should be emphasized that the choice of vapor pressures is fundamental for a correct evaluation of activity coefficients. Use of inappropriate values introduces nonrandom bias into the  $\gamma$  calculated from the experimental data. This effect is thoroughly discussed by Van Ness et al. (22), who suggest the use of values of P<sub>s</sub> as determined from a least-squares spline fit of the boiling-point data of the binary system rather than directly measured or literature values. This choice ensures that the pure-component vapor pressures are at least in reasonable accord with the rest of the data. Indeed the  $P_{\rm s}$  values of DMF obtained by the Antoine equation with the constants reported by Hala (23) give results inconsistent with our data in the region of the pure component. Besides, the vapor-pressure equation of Hala does not fully agree, in the range of temperatures of this work, with the measurements of  $P_s$  by other authors (15, 24). Therefore, boiling points of DMF at each one of the pressures analyzed have been determined from a least-squares fit of T-x data. The results are in good agreement with the data of the literature (15, 24), as shown in Figure 1. Vapor pressures so obtained have been correlated by the Antoine equation. The constants are reported in Table VII together with the constants of FA taken from the literature (25). Activity coefficients deduced by the above procedure are reported in Tables II-VI.

Thermodynamic consistency was verified at each pressure by the semiempirical method of Herington (26). The factor J was 26.4, 25.1, 25.9, 24.2, and 20.5, respectively, for the five



Figure 1. Vapor pressure of dimethylformamide.

Table VIII. NRTL Parameters and Value of Objective Function

| n                        | 3                       |
|--------------------------|-------------------------|
| $A_1$                    | $-7.31 \times 10^{2}$   |
| $A_2$                    | $-1.40 \times 10^{3}$   |
| $\boldsymbol{B}_{1}^{-}$ | $1.32 \times 10^{-4}$   |
| $B_{2}$                  | -2.34 × 10 <sup>-</sup> |
| Φ                        | 4.70 × 10⁻³             |

sets of data. The factor D was 6.5, 7.7, 2.8, 1.1, and 3.5, all of which satisfy Herington's criteria for consistency,  $D \le J$ .

## **Correlation of Activity Coefficients**

The activity-coefficient data have been correlated by means of the NRTL equation. The nonrandomness parameter  $\alpha_{12}$  has been set equal to 0.3. Small variations around this value give negligible effects on the quality of the correlation. The parameters  $g_{12} - g_{22}$  and  $g_{21} - g_{11}$  have been assumed to be functions of temperature according to the following expressions:

$$g_{12} - g_{22} = A_1 + B_1 t''$$
$$g_{21} - g_{11} = A_2 + B_2 t''$$

The four constants  $A_1$ ,  $A_2$ ,  $B_1$ , and  $B_2$  have been obtained by minimizing the following objective function:

$$\Phi = \frac{\sum_{i} (\gamma_{1,e} - \gamma_{1,c})_{i}^{2}}{\sum_{i} (\gamma_{1,e} - 1)_{i}^{2}} + \frac{\sum_{i} (\gamma_{2,e} - \gamma_{2,c})_{i}^{2}}{\sum_{i} (\gamma_{2,e} - 1)_{i}^{2}}$$

Another objective function has been also used without appreciable differences.

The value of *n* has been determined by a parametric analysis of its effect on the minimum value of  $\Phi$ . In Table VIII the parameters obtained are reported together with the corresponding value of the objective function.

By means of the NRTL equation, vapor-liquid equilibria have been evaluated at each pressure. Results at 200 and 760 mmHg are compared with experimental data in Figures 2 and 3. Furthermore, a test of the temperature dependence of activity coefficients has been carried out by calculating the heat of mixing at 25 °C. The comparison with the experimental data (*16*) shows a maximum deviation of  $\sim 25\%$ , which can be considered satisfactory if one accounts for the procedure used.

# Appendix

The equilibrium constant K of the dimerization reaction of DMF can be calculated by

$$-\ln (RTK) = \Delta H/RT - \Delta S/R$$
(1)



Figure 2. Vapor-liquid equilibrium at the lowest pressure.



Figure 3. Vapor-liquid equilibrium at the highest pressure.

where  $\Delta H$  and  $\Delta S$  are respectively the enthalpy and the entropy of dimerization in the standard state. In eq 1 the value of *R* on the left-hand side is 82.06 (cm<sup>3</sup> atm)/(mol K) and on the right-hand side is 1.987 cal/(mol K). According to Nothnagel,  $\Delta H$  and  $\Delta S$  are given by

$$\Delta H = dT_{\rm b}(8.75 + 4.576 \log T_{\rm b}) - RT_{\rm b}$$
(2)

$$\Delta S/R = 1.1[\Delta H/(RT_{\rm c})] + \ln (3.06b)$$
(3)

where  $T_b$  and  $T_c$  are the normal boiling point (K) and the critical temperature (K), respectively, *b* is the excluded volume, and *d* is an empirical constant.

The equilibrium constant  $K_{1,2}$  for the complexing reaction DMF + FA = DMF-FA can be evaluated with eq 1 by using cross-terms  $\Delta S_{1,2}$  and  $\Delta H_{1,2}$  given by

$$\Delta S_{1,2}/R = 1.1[\Delta H_{1,2}/(RT_{c1,2})] + \ln (3.06b_{1,2}) + \ln 2 \quad (4)$$

$$\Delta H_{1,2} =$$

$$\frac{1}{2}[(1 - p_1)\Delta H_1 + (1 - p_2)\Delta H_2] - [p_1\Delta H_1 p_2\Delta H_2]^{1/2}$$
(5)

The last equation holds when components 1 and 2 are both polar and requires the use of polarity factors  $p_1$  and  $p_2$ .

The cross-terms  $p_{1,2}$ ,  $T_{c1,2}$ , and  $b_{1,2}$  are calculated by the following relationships:

$$p_{1,2} = (p_1 p_2)^{1/2} + [(1 - p_1)(1 - p_2)]^{1/2}$$
(6)

$$T_{c1,2} = \rho_{1,2} [(T_{c1}T_{c2})]^{1/2}$$
(7)

$$b_{12} = \frac{1}{8} (b_1^{1/3} + b_2^{1/3})^3 \tag{8}$$

In eq 5, the enthalpy of dimerization of pure DMF has been calculated by eq 2, whereas that of FA has been deduced from the empirical equation relating  $K_{FA}$  to temperature, by differentiating ln K with respect to T. Once the equilibrium constants

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are known, we can evaluate, at each condition, the fugacity coefficients of components 1 and 2 in the vapor phase by the following equations:

$$\varphi_1 = (Z_A / y_1) \exp(b_1 P / RT) \tag{9}$$

$$\varphi_2 = (Z_{\rm B}/y_2) \exp(b_2 P/RT) \tag{10}$$

where  $y_1$  and  $y_2$  are the measured mole fractions and  $Z_A$  and  $Z_{\rm B}$  are the mole fractions of the monomers of each compound in the mixture of "true" chemical species. They can be obtained by solving the following set of equations:

$$PK_1 = \frac{Z_{A_2}}{Z_A^2} \exp\left(-\frac{b_1 P}{RT}\right)$$
(11)

$$PK_2 = \frac{Z_{B_2}}{Z_{B^2}} \exp\left(-\frac{b_2 P}{RT}\right)$$
(12)

$$PK_{1,2} = \frac{Z_{AB}}{Z_A Z_B} \exp\left[\frac{(b_{1,2} - b_1 - b_2)P}{RT}\right]$$
(13)

$$y_{1} = \frac{Z_{A} + 2Z_{A_{2}} + Z_{AB}}{1 + Z_{A} + Z_{B} + Z_{AB}}$$
(14)

$$y_2 = \frac{Z_{\rm B} + 2Z_{\rm B_2} + Z_{\rm AB}}{(15)}$$

$$y_2 = \frac{1}{1 + Z_{A_2} + Z_{B_2} + Z_{AB}}$$
(15)

where eq 14 and 15 derive from material balances. In the same way fugacity coefficients of pure components at saturation conditions can be found by the relationships

$$\varphi_{s,1} = Z_A \exp(b_1 P_{s,1} / RT) \tag{16}$$

$$\varphi_{s,2} = Z_{B} \exp(b_2 P_{s,2}/RT) \tag{17}$$

In this case  $Z_A$  and  $Z_B$  represent the monomer mole fractions in the vapor of pure component 1 or 2, respectively, and can be obtained from the fraction  $\alpha$  of molecules dimerized by

$$Z = (1 - \alpha)/(1 - \alpha/2)$$
(18)

The value of  $\alpha$  of each component is given, at temperature T, by

$$P_{s}K \exp\left(\frac{bP_{s}}{RT}\right) = \frac{\alpha}{2} \frac{(1-\alpha/2)}{(1-\alpha)^{2}}$$
(19)

#### Glossary

A. B. C Antoine equation constants  $A_1, A_2,$ NRTL parameters Β1,  $B_2$ b size parameter, cm<sup>3</sup>/mol empirical constant d н enthalpy κ chemical equilibrium constant n temperature exponent in NRTL equation n<sub>D</sub> refractive index

polarity factor p

| Ρ              | pressure, mmHg                      |
|----------------|-------------------------------------|
| Ps             | vapor pressure, mmHg                |
| R              | gas constant                        |
| s              | entropy                             |
| t, T           | temperature, °C, K                  |
| $T_{\rm b}$    | normai boiling point, K             |
| T <sub>c</sub> | critical temperature, K             |
| VL             | liquid volume, cm <sup>3</sup> /mol |
| x              | liquid-phase mole fraction          |
| У              | apparent vapor-phase mole fraction  |
| Z              | true vapor-phase mole fraction      |
| _              |                                     |

#### Greek Letters

fraction of molecules dimerized α

activity coefficient  $\gamma$ 

apparent fugacity coefficient  $\varphi_{\rm s}, \ \varphi$ 

Poynting effect v

Subscripts

1, 2 apparent components

B, B<sub>2</sub>,

AB

С calculated

experimental е

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